





# SIMONA® HDPE Boat Board

*Proven in extreme marine conditions. Maintenance-free integral colors. Long-term durability for boat building components, outdoor and indoor cabinetry.*



SIMONA® HDPE Boat Board sets the high bar for its combination of long-term performance, durability, appearance and fabrication ease and consistency.

In boat building components, this tough, UV resistant sheet withstands long term exposure to intense sun, salt water and rigorous use. This also makes it ideal for outdoor patio, poolside and marina cabinetry, furniture and accessories. Its impact resistance, FDA compliance, easy-to-clean surface and attractive appearance enhance indoor medical, clinical and laboratory cabinetry as well.

Unlike plywood, SIMONA HDPE Boat Board won't delaminate, rot or splinter, and its integral colors hide scratches and marring that ruin painted surfaces. Its stain resistance, easy-to-clean matte finish and wide spectrum of integral colors further assure long lasting appearance and functionality.

In fabrication, it maintains exceptional flatness and dimensional stability for high production yields and finished part quality. Standard woodworking equipment works well with the material, and fabricators appreciate its advantages especially in thicker gauges for large flat, formed or machined panels.

## Advantages

- Integral color hides marring, scratches
- Solid polymer composition won't delaminate, rot or splinter
- Uniform color and surface consistency
- Maintenance-free, easy to clean
- Resists impacts, extreme weather
- Easy to fabricate using standard woodworking tools

## Applications

- Instrument panels
- Instrument and control base plates
- Deck and seating components
- Doors, hatch and well covers
- Tables, trim, cabinets
- Storage and tackle bins
- Cup and rod holders
- Steps, grab rails

## Configurations

- Sheet sizes
  - 54 x 96 in. (1,372 x 2,440 mm)
- Gauges
  - 1/4; 3/8; 1/2; 3/4; 1.0 in. (6.4; 9.5; 12.7; 19.0; 25.4 mm)
- Colors
  - Polar white
- Custom colors, sizes: On request
- Masking: 1 side
- Texture: Matte 2 sides





PROPERTIES

PROPERTY, Units of Measure <sup>1</sup>	Test Method	TYPICAL VALUES	
		SIMONA® HDPE Boat Board	
Specific Gravity	ASTM D792	0.96	
Water Absorption, %	ASTM D570	<0.1	
MECHANICAL			
Tensile Strength @ Yield	ASTM D638	4,400 psi	3.4 MPa
Elongation @ Break, %	ASTM D638	>300%	
Flexural Modulus	ASTM D790	190,000 psi	1,311 MPa
Notched Izod Impact	ASTM D256	2.75 ft-lb/in.	146.8 J/m
Hardness, Shore D	ASTM D2240	65	
Abrasion Resistance mg/1000	Taber CS 17	-	
Coefficient of Friction (static/dynamic)	ASTM C1894	0.2 / 0.2	
Coefficient of Expansion x10-5	ASTM D696	10.0	
THERMAL			
Continuous Service Temperature	Maximum	170°F	76.7°C
Melting Point	ASTM D3418	267°F	130.7°C
Heat Deflection Temp. @ 66 psi (0.45 MPa)	ASTM D648	167°F	75°C
Heat Deflection Temp. @ 264 psi (1.8 MPa)	ASTM D648	110°F	43.4°C
FDA			
FDA reg. 21 Chapter 1 part 177.2510	-	Yes	

<sup>1</sup>All tests at 73 °F (22.8 °C) in dry conditions unless otherwise noted.

Sydney

Head Office & DC

130 Denison Street  
Hillsdale NSW 2036

T: 02 9695 3200

E: info@plastral.com.au

Melbourne

VIC Office & DC

370 Darebin Road  
Thornbury VIC 3071

T: 03 9490 0111

E: info@plastral.com.au

Brisbane

QLD Office & DC

U6/112 Cullen Ave West  
Eagle Farm QLD 4009

T: 07 3623 2455

E: info@plastral.com.au

Perth

WA Office & DC

47 Camboon Road  
Malaga WA 6090

T: 08 9248 6565

E: info@plastral.com.au

Auckland

NZ Office

Building 10  
666 Great South Road  
Penrose 1061

T: +64 9571 0636

E: info@plastral.com.au

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